Note: This printer has three emulation modes, IBM Proprinter XL24e, Epson LQ-510, and Canon BJ130e.

IBM Mode:

Sw	itch	ON	OFF	
1 2 3 4 5 6 7 8	Auto sheet feeder mode Graphics image density Automatic line feed Page length Character set Automatic carriage return Alternate graphics mode Receive buffer/download	Enable Normal CR with LF 12 inches Set 2 LF with CR Enable 3KB/34KB	Disable* High* CR only* 11 inches* Set 1* LF only* Disable* 37KB/0KB*	
-	memory size Code page Printer control mode Printer control mode	Multilingual 850 	USA 437* IBM* IBM*	

* indicates factory default

Canon Mode:

Switch		ON	OFF	
-	Auto sheet feeder mode Graphics image density Automatic line feed Page length Character set Automatic carriage return Alternate graphics mode Receive buffer/download memory size Code page	Enable Normal CR with LF 12 inches Set 2 LF with CR Enable 3KB/34KB Multilingual 850	Disable High CR only 11 inches Set 1 LF only Disable 37KB/0KB USA 437	
	Printer control mode Printer control mode	Canon 	 Canon	

EPSON Mode:

Switch		ON	OFF	
1 2 3 4 5	Auto sheet feeder mode Graphics image density Automatic line feed Page length Character set	Enable Normal CR with LF 12 inches Set 2	Disable High CR only 11 inches Set 1	
6 7	International Character Set	See Table A		

8		
9 Font Selection 10	See Table B	
11 Printer control mode	Epson	

TABLE A

TABLE B

Country			Font			
USA France Germany UK Denmark Sweden Italy Spain	6 OFF OFF OFF ON ON ON	7 OFF ON ON OFF OFF ON ON	8 OFF ON OFF ON OFF ON	Roman Sans serif Draft	9 OFF OFF ON	10 OFF ON

Location of Function Switches:

The DIP switches are located inside the printer directly behind the Paper Out and Alarm LED's.

IBM Emulation Mode:

- Switch 1: Determines if the optional auto sheet feeder is attached. Set 1 to ON for a sheet feeder.
- Switch 2: Determines the graphics print density. When switch 2 is OFF, the printer prints in a higher density graphics print image (full bit-mapped print). When switch 2 is ON, the printer does not print the odd bits in mapped odd slices or even bits in mapped even slices.
- Switch 3: When switch 3 is ON, the printer makes an automatic line feed when receiving a CR code. Off the printer will not add a line feed.
- Switch 4: Determines Page length. OFF is 11 inch paper, ON is 12 inch paper.
- Switch 5: Determines the Character Set. OFF is IBM character Set 1, ON is IBM character Set2.
- Switch 6: When switch 6 is ON, the printer makes an automatic carriage return after a line feed is performed. OFF the printer will not add a carriage return.
- Switch 7: When switch 7 is ON, the printer accepts high resolution 24-dot all point addressable (APA) graphics commands similar to those used with the conventional 24-dot printers.

- Switch 8: Determines the buffer/download memory size. OFF is 37KB/OKB, ON is 3KB/34KB
- Switch 9: This printer has two character fonts-USA code page 437 for US character set (OFF), and multilingual code page 850 for European character set(ON). Select the appropriate code page for your country.
- Switch 10: is OFF.

Switch 11: is OFF

Canon BJ130e Mode:

Same Functions as IBM Emulation Mode. (Except Switch 10 is now ON.)

Epson Emulation Mode:

- Switch 1: Determines if the optional auto sheet feeder is attached. Set 1 to ON for a sheet feeder.
- Switch 2: Determines the graphics print density. When switch 2 is OFF, the printer prints in a higher density graphics print image (full bit-mapped print). When switch 2 is ON, the printer does not print the odd bits in mapped odd slices or even bits in mapped even slices.
- Switch 3: When switch 3 is ON, the printer makes an automatic line feed when receiving a CR code. Off the printer will not add a line feed.
- Switch 4: Determines Page length. OFF is 11 inch paper, ON is 12 inch paper.
- Switch 5: Determines the Character Set. OFF is the Italic character set, ON is the Graphic character set.
- Switch 6
 7 and 8: You can select one of eight international character sets.
 See table A for each country option.
- Switch 9 and 10: You can select one of three different font styles. See table B for each font choice.

Switch 11: is ON

Changing Function Switch Settings:

Note: Turn off the printer before you change any of the switches. (Or, if you prefer, set the switches while the printer is on. Then turn the printer

off and then on again. This cycling of the power causes the printer to recognize the new function switch settings.)

To change the function switch settings, do the following.

- 1. Set POWER to OFF.
- 2. Open the printer cover.
- 3. Use the tip of a ball-point pen or similar object to move the switch. Replace the printer cover.

(jej 04/26/94)